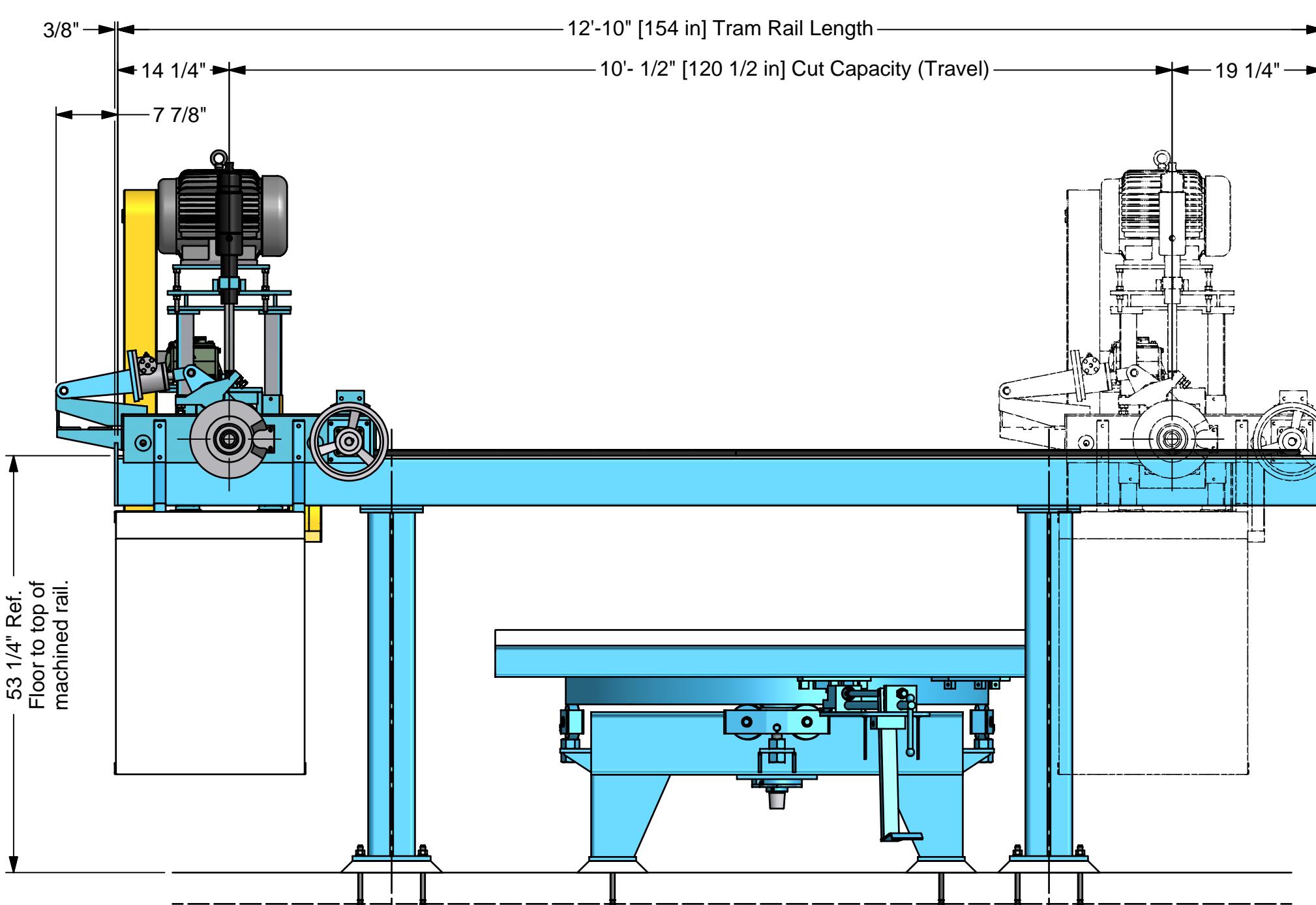
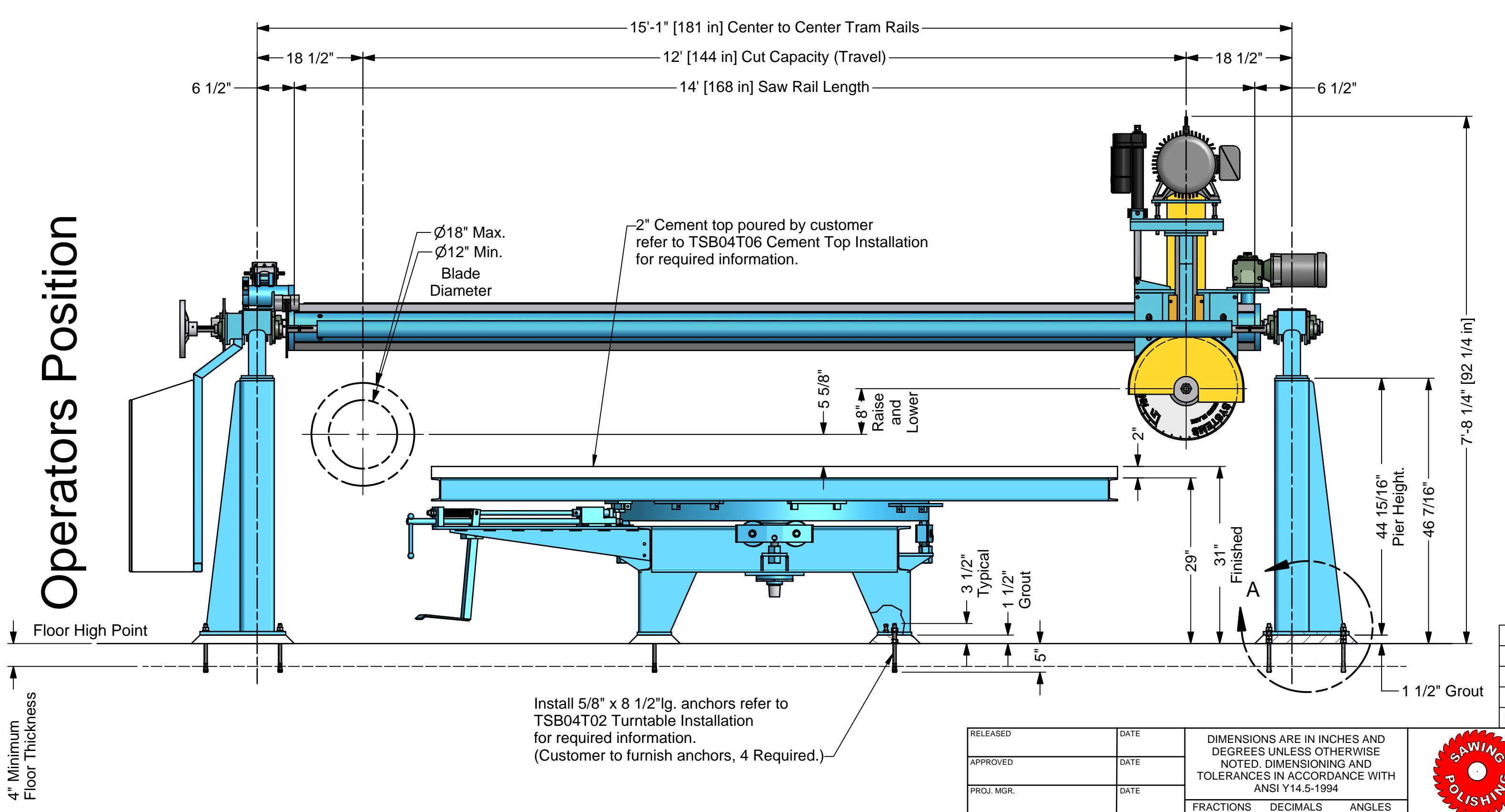


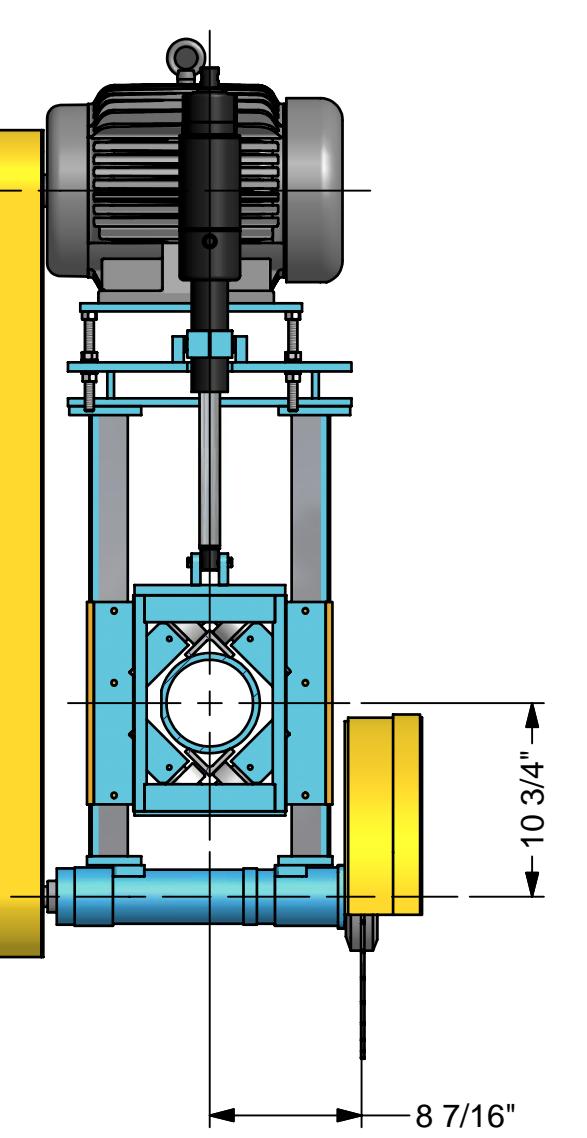
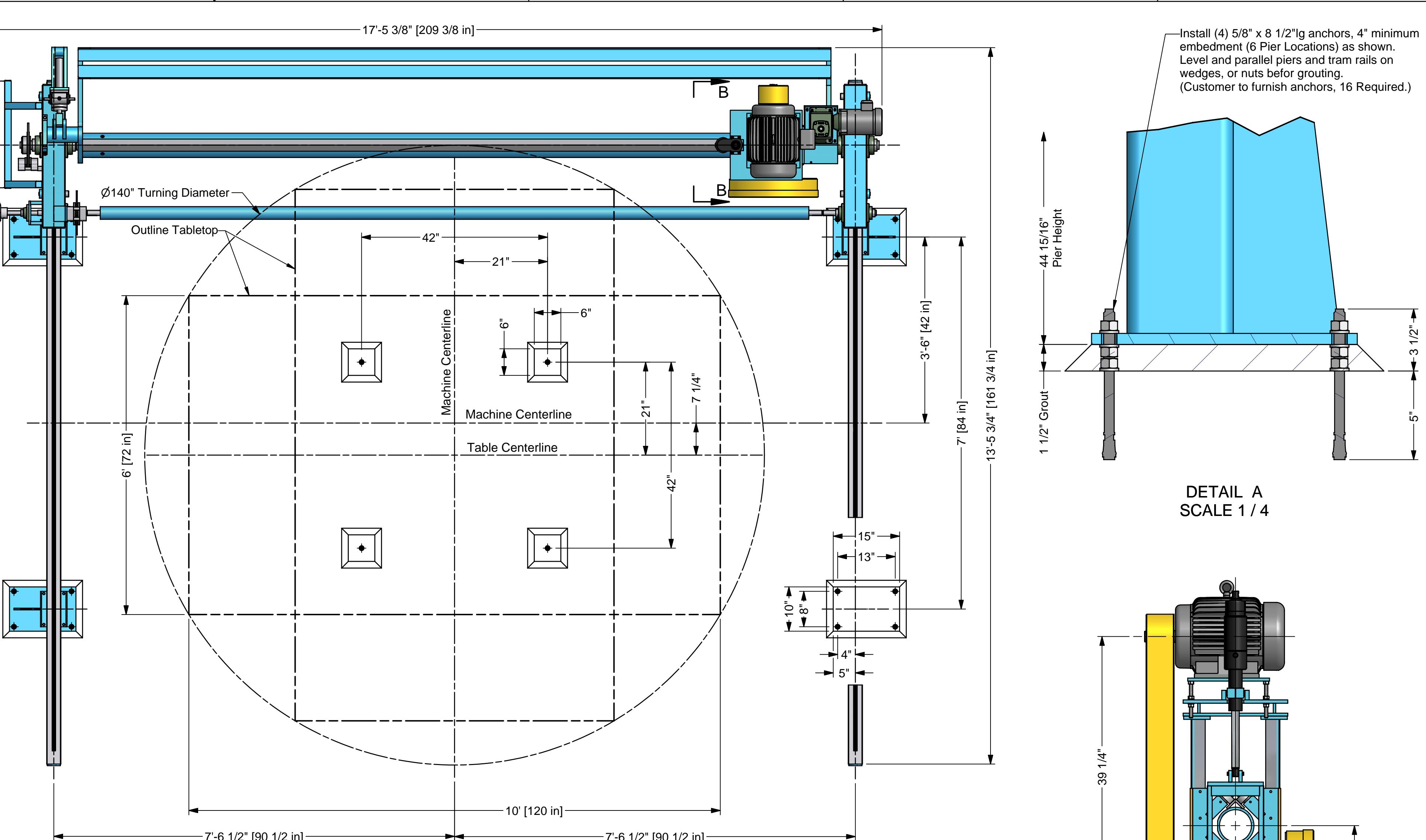
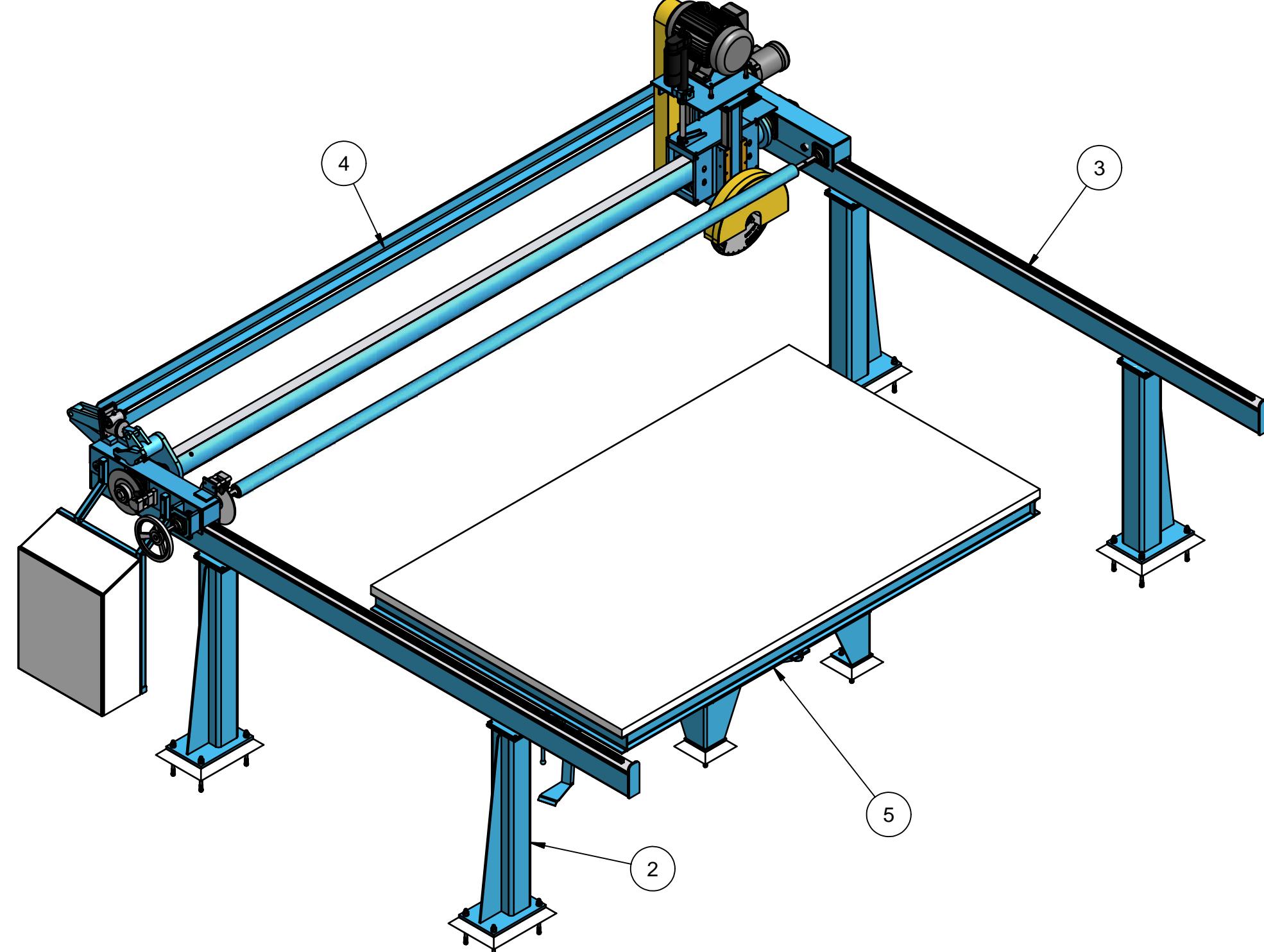
## Operators Position



## Operators Position



## Operators Position



|   |   |            |  |
|---|---|------------|--|
| 5 | 1 | E-4012-19B | Assembly - Standard Turntable            |
| 4 | 1 | E-5025-9   | Assembly - 551C Gantry Saw               |
| 3 | 2 | B-4307-3   | Weldment - Tram Rail Assembly            |
| 2 | 4 | B-4002-14A | Weldment - Steel Pier - 44 15/16" Height |

ITEM QTY PART NUMBER DESCRIPTION

| RELEASED                        | DATE | DIMENSIONS ARE IN INCHES AND DEGREES UNLESS OTHERWISE NOTED. DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ANSI Y14.5-1994 |              |
|---------------------------------|------|--|--------------|
| APPROVED                        | DATE |  |              |
| PROJ. MGR.                      | DATE |  |              |
| MATERIAL:                       |      | FRACTIONS  | DECIMALS     |
| WEIGHT:                         |      | $\pm 1/16"$  | $X \pm .050$ |
|                                 |      | $.XX \pm .010$   | $\pm .06$    |
|                                 |      | $XXX \pm .005$   |              |
| BREAK AND DEBUR ALL SHARP EDGES |      |  |              |
| THIRD ANGLE PROJECTION          |      |  |              |
| NEXT ASSEMBLY                   |      |  |              |

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(800) 489-0601 • Telefax (865) 525-2320

TITLE: Model 551C  
Foundation and General Arrangement

DRAWN: DLL DATE: 5/20/2005 SCALE: 1:16 DWG/PART NO: E-5025-12-1210 SIZE: 1 SHEET 1 REV 1